PRODUCT DESCRIPTION

PRODUCT FEATURES

● DESCRIPTION
  ○ Extruded multi-chamber plastic sections, factory fabricated, vision glass, related
    flashings, anchorage and attachment devices.

● BASIC USES / RELATED USES
  ○ Windows for residential and light commercial applications.

● PRODUCT ATTRIBUTES AND CHARACTERISTICS
  ○ Low-maintenance extruded PVC multi-chamber frame and sash, mitered with fusion
    welded corners, fully sealed.
  ○ Easy installations with integral pre-punched nailing flange.
  ○ Wide profile exterior frame with centered glazing placement.
  ○ Exterior glazed.
  ○ Removable insect screen with aluminum frame and glass fibre mesh.
  ○ Weatherstripping of exterior foam tape and pile at sash perimeter.
  ○ Properly sized units meet Canadian egress requirements.

● SELECTION CRITERIA
  ○ Available as picture (fixed, non-operable), single hung vertically sliding, horizontally
    sliding and in combinations thereof.
  ○ Available with various glazing options. Refer to manufacturer's website or printed
    literature.
  ○ Windows are available in many sizes and combinations. Refer to manufacturer's website
    or printed literature.

● SUSTAINABILITY CRITERIA
  ○ Manufactured in Canadian facilities.
  ○ Manufacturer has established recycling program in place for waste plastic, aluminum and
    glass.
PRODUCT DESCRIPTION

- APPLICABLE STANDARDS, RELATED REFERENCES
  - AAMA 2400-10 - Standard Practice for Installation of Windows with a Mounting Flange in Stud Frame Construction.
  - ASTM A653/A653M-11 - Specification for Sheet Steel, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
  - ASTM E1105-00(2008) - Standard Test Method for Field Determination of Water Penetration of Installed Exterior Windows, Skylights, Doors and Curtain Walls by Uniform or Cyclic Static Air Pressure Difference
  - CAN/CGSB-12.1-M90 - Tempered or Laminated Safety Glass.
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- CAN/CGSB-12.2-M91 - Flat, Clear Sheet Glass.
- CAN/CGSB-12.3-M91 - Flat, Clear Float Glass.
- CAN/CGSB-12.8-M90 - Insulating Glass Units.
- CAN/CSA-A440-00 (R2005) - Windows.
- CAN/CSA-A440.4-07 (R2012) - Window, Door, and Skylight Installation.
- IGMAC Certification Program for manufacturers of insulating glass units.
- ANSI/NFRC 100 - Procedure for Determining Fenestration Product U-Factors.

● PERFORMANCE CRITERIA

- Picture (fixed, non-operable) windows:
  - Classification rating to CAN/CSA-A440/A440.1:
    - Air tightness: Fixed.
    - Water tightness: B7.
    - Wind load resistance: C5.
  - Product designation and performance in compliance with AAMA/WDMA/CSA 101/L.S.2/A440 and A440S1-09:
    - Performance Grade: CW-PG80 (Size tested 1500 x 1500)
    - Performance Grade: CW-PG55 (Size tested 2400 x 1500)
    - Insect Screen Serviceability Test to ASTM E1748: Pass.
    - Operating Force Requirements to ASTM F 588 or ASTM F 842.

- Single hung vertically sliding windows:
  - Classification rating to CAN/CSA-A440/A440.1:
    - Air tightness: A3.
PRODUCT DESCRIPTION

- □ Water tightness: B3.
- □ Wind load resistance: C4.
- □ Forced Entry: F10.
- □ Insect Screens: S1.
- ■ Product designation and performance in compliance with AAMA/WDMA/CSA 101/I.S.2/A440 and A440S1-09:
  - □ Performance Grade: R-PG45 (Size tested 1000 x 1600)
  - □ Performance Grade: LC-PG45 (Size tested 1200 x 2100)
  - □ Insect Screen Serviceability Test to ASTM E1748: Pass.
  - □ Operating Force Requirements to ASTM F 588 or ASTM F 842.
- ○ Horizontally sliding windows:
  - ■ Classification rating to CAN/CSA-A440/A440.1:
    - □ Air tightness: A3.
    - □ Water tightness: B3.
    - □ Wind load resistance: C4.
    - □ Forced Entry: F10.
    - □ Insect Screens: S1.
  - ■ Product designation and performance in compliance with AAMA/WDMA/CSA 101/I.S.2/A440 and A440S1-09:
    - □ Performance Grade: R-PG40 (Size tested 1600 x 1100)
    - □ Performance Grade: LC-PG40 (Size tested 2400 x 1500)
    - □ Insect Screen Serviceability Test to ASTM E1748: Pass.
    - □ Operating Force Requirements to ASTM F 588 or ASTM F 842.
- ○ Glazing:
  - ■ Refer to AWW Glazing Performance Chart

QUALITY STATEMENT, TESTS, CERTIFICATIONS, AND APPROVALS

- □ CSA Certified manufacturing facility in conformance to CAN/CSA-A440.
- □ Products comply with ENERGY STAR performance certification and labeling guidelines.
- □ Products labelled in accordance with CSA Marking Requirements.
- □ Products labelled in accordance with NAFS Marking Requirements.
PRODUCT DESCRIPTION

● WARRANTY
  ○ Manufacturer’s Limited Warranty: Two (2) years.
  ○ Plastic Components: Manufacturer's limited warranty of twenty (20) years from the date of manufacture against defects in materials and workmanship.
  ○ Insulated Glass Units: Manufacturer's limited warranty, pro-rated over twenty (20) years from date of manufacture such that air seal of insulated glass units will not fail due to defects in material and workmanship.

● LIMITATIONS
  ○ Smaller window sizes do not meet Canadian egress requirements.

● AVAILABILITY
  ○ Directly from manufacturer.

● COST
  ○ Consult manufacturer national or regional offices for specific product costs or relative costs.

PRODUCT PROPERTIES

● MATERIALS, COMPOSITION, PROPERTIES
  ○ Rigid, extruded polyvinyl chloride.
    ■ Complies with ASTM D4216.
    ■ Combustible material, but self-extinguishing.
    ■ Chemical resistant.
    ■ Rot resistant.
    ■ Hollow, multi-chambered sections.
  ○ Properties:
    ■ Tensile Strength: 2.60 N/mm²
    ■ Notched Impact Strength: 2.0 – 45 kJ/m²
    ■ Thermal Coefficient of expansion: 80x 10-6
    ■ Max Cont. Use Temp: 60 degrees Celsius
    ■ Density: 1.38 g/cm3

● SHAPE, MASS, AND DIMENSIONS
  ○ Frames: Nominal 201 mm (7-7/8 inch) deep profile.
PRODUCT DESCRIPTION

○ Sash: Nominal 50 mm (2 inch) deep profile.

● ACCESSORIES

○ Jamb Extension Options:
  ■ Standard PVC extensions available in jamb depths of 165 mm (6-1/2 inch), 167mm (6-5/8 inch), 171mm (6-3/4”), and 190mm (7-1/2”).
  ■ Custom PVC extensions available up to 404 mm (15-15/16 inch).
  ■ Paint grade (primed) wood.
  ■ Stain grade (unfinished) wood.

○ Weatherstripping:
  ■ Polypropylene pile and brush seal, permanently resilient, profiled for continuous tight fitting weather seal.
  ■ Brush seal weatherstripping, locked into integral extruded channel in window frame.
  ■ Each opening to have not less than two weatherstripings.
    □ Sash: Not less than one weatherstripping.
    □ Interlock Mullion: Not less than one weatherstripping.

○ Interior Grilles:
  ■ Flat Style: Available in 8 mm (5/16 inch), 16 mm (5/8 inch) and 25mm (1 inch) face width.
  ■ Georgian Style: Available in 16 mm (5/8 inch) face width.
  ■ Grille patterns available
    □ Rectangular
    □ Ladder
    □ Double Ladder
    □ Triple Ladder
    □ Perimeter
    □ Double Perimeter

○ Insect Screen:
  ■ Rolled aluminum, pre-finished frame, stainless steel compression spring loaded.
  ■ Glass fibre mesh.

○ Hardware:
  ■ Horizontal Sliding Sash:
    □ Extruded PVC interfacing tracks, metal rollers.
    □ Sash locks.
  ■ Single Hung, Vertically Sliding Sash:
    □ Sash Locks: Check rail cam lock with concealed keeper, positive detent
PRODUCT DESCRIPTION

with sash pull-in.

- Lift Handles: Manufacturer’s standard, surface mounted.
- Counterbalance: Stainless steel spring balance, inward tilting action for ease of cleaning.

- Glazing options:
  - Standard clear, double and triple insulating glass.
  - Tempered glazing available.
  - Low E double and triple insulating glass with argon gas.
  - SunStop double and triple insulating glass with argon gas.
  - Available Patterned Glass:
    - Pinhead Obscure
    - Glue Chip
    - Rain
    - Narrow Reeded
    - Cross Reeded
    - Opaque Glass
  - Available Tinted Glass:
    - Bronze
    - Grey
    - Green.

SHOP FABRICATION AND ASSEMBLY

- Shop fabricated.
- Steel reinforced as required to achieve performance criteria.

FINISH, COLORS AND TEXTURES

- Frame and Sash PVC Extrusion Colours:
  - White
  - Wicker

PRODUCT PLACEMENT

PREPARATION

- Confirm window rough opening size by measuring at three (3) locations along the widths (left, center and right) and heights (top, middle, and bottom).
- Confirm rough opening is square by cross-measuring from corner to corner.
- Confirm rough opening is plumb, level, and not distorted.
PRODUCT DESCRIPTION

○ Avoid interference with structural members. Site verification required.
○ Verify that adjacent air and vapour barrier interfacing materials are in place.

● INSTALLATION
○ Install windows in accordance the manufacturer’s written instructions and AAMA 2400 or CAN/CSA-A440.4.
○ Place window shims on sill in each corner of rough opening and under each vertical mullion.
○ Place additional shims for large windows in accordance with manufacturer's instructions. Recommended dimensions for shims are 75 mm (3 inch) wide by 100 mm (4 inch) long site fabricated using plywood material.
○ Lift window into opening from exterior and rest sill of window on shims. Tack in place.
○ Confirm window is level, plumb, and square. Use additional shims at sides and top of window to ensure all components are straight and square and tight fitting to substrate.
○ Install remaining fasteners through pre-punched holes in the flange, not less than 150 mm (6 inch) from corners and spaced at approximately 300 – 450 mm (12 to 16 inches).
○ Confirm correct operation of operators and operating slider sash, seats fully into the frame.
○ Install drip flashing at head of window.
○ Coordinate attachment and seal of perimeter air and vapour barrier materials.
○ Insulate between window unit and framed opening.

● FINISHING
○ Paint or stain and seal unfinished or exposed wood surfaces within thirty (30) days of installation.
○ Paint Grade Wood Extensions:
  ■ Factory prime paint-grade wood extensions, apply minimum of two (2) coats of high quality paint.
  ■ Prime half-round and curved jamb extensions prior to painting.
○ Stain Grade Wood Extensions:
  ■ Apply one (1) or two (2) coats of stain, with top coat of lacquer or varnish.

● WASTE RECYCLING
○ Shipping blocks are corrugated cardboard and are recyclable.
PRODUCT DESCRIPTION

MAINTENANCE INSTRUCTIONS AND PROCEDURES

○ PVC Window Frames:
  ■ Clean surfaces using mild soap or diluted detergent solution with clean warm water, and wipe surfaces with a clean cloth, soft bristle brush, or low pressure spray cleaner.
  ■ Rinse surfaces thoroughly with clean water before soap or detergent dries. Wipe dry to avoid water marks.

○ Hardware:
  ■ Clean and lubricate hardware components regularly to prevent excessive wear. Use diluted household cleaner and wipe clean all hardware components.
  ■ Rinse hardware with clean water to remove detergent or cleaner prior to lubricating.
  ■ Lubricate rollers using silicone based lubricants. Avoid using petroleum based lubricants.

○ Insect Screens:
  ■ Vacuum interior mounted screens with soft brush attachment or wipe with a soap and water solution.
  ■ To wash, remove screen and lay on flat surface. Apply cleaning solution and let soak for several minutes. Rinse using a low pressure garden hose spray.

○ Glass Surfaces
  ■ Clean with mild soap or vinegar-based cleaner. Wipe dry with clean, lint-free cloth.
  ■ Clean grease, oil, tape adhesive, crayons, markers, or paint with mild abrasive, then repeat cleaning steps listed above.

Corporate Identification
All Weather Windows
18550 – 118A Avenue, NW
Edmonton, Alberta T5S 2K7
TEL: (780) 451-0670
FAX: (780) 447-5027
Canada Toll Free: (800) 638-5709
E-mail: info@allweatherwindows.com
Website: http://www.allweatherwindows.com

Classification and Filing
MasterFormat 2013:
08 53 13 - PVC Windows

OmniClass:
23-30 20 14 17 - Plastic Windows

UniFormat:
  B2020 – Exterior Windows

END